DATASHEET · FORM-FILL-SEAL MACHINES

Pace Packaging Machines P200 Ecoplus datasheet

Form-fill-seal machine

AT A GLANCE **Speed 120 packs/min · Bag width 60–200 mm · Max film reel diameter 450 mm**

Maker: Pace Packaging Machines · Verified: 2026-10-01

Intermittent-motion VFFS machine with settable sealing time and seal force, product-in-seal detection and OEE data. Pace lists extruded snacks, namkeen, pellets, raw pasta, tea, sugar, lentils, whole spices and seeds as suitable products.

Specifications

SPEC	VALUE
PERFORMANCE	
Speed	**120 packs/min**
FORMAT	
Bag width	**60–200 mm**
Max film reel diameter	**450 mm**
Film reel core diameter	**76 mm**
CONFIGURATION	
Sealing motion	**Intermittent**
UTILITIES	
Power	**6 kW**
Air pressure	**7 bar**
INSTALLATION	
Machine weight	**900 kg**
Machine size (L × W × H)	**1,750 × 1,200 × 1,600 mm**

Key features

- Intermittent-motion VFFS with settable sealing time and seal force
- Product-in-seal detection, OEE data and audit data
- Touch colour HMI storing up to 500 recipes
- Machines can be linked through MIS/SCADA for remote monitoring
- Low-pressure detection; air cut off when machine is idle

- Bag width 60-200 mm, length up to 275 mm; up to 120 bags per minute

Formats and options

Bag styles	pillow bag, gusseted bag, pillow bag with euro hole
Films	laminate (seal force adjustable for different laminate structures)
Typical products	extruded snacks, namkeen, pellets, raw pasta, tea, sugar, lentils, whole spices, maize, cotton, paddy and corn seeds
Options	separate valve and regulator for intermittent and continuous nitrogen purging
Pairs with	Dosing systems, metal detectors and batch coding machines (leaflet names easy integration)