DATASHEET · FORM-FILL-SEAL MACHINES

# Pace Packaging Machines P250 Ecoplus datasheet

Form-fill-seal machine

**AT A GLANCE** **Speed 120 packs/min · Bag width 60–250 mm · Max film reel diameter 450 mm**

Maker: Pace Packaging Machines · Verified: 2026-10-01

Intermittent-motion VFFS machine in the Ecoplus series for bags up to 250 mm wide. Pace lists extruded snacks, namkeen, pellets, raw pasta, tea, sugar, lentils, whole spices and seeds as suitable products.

## Specifications

| SPEC | VALUE |
|---|---|
| **PERFORMANCE** | |
| Speed | **120 packs/min** |
| **FORMAT** | |
| Bag width | **60–250 mm** |
| Max film reel diameter | **450 mm** |
| Film reel core diameter | **76 mm** |
| **CONFIGURATION** | |
| Sealing motion | **Intermittent** |
| **UTILITIES** | |
| Power | **6 kW** |
| Air pressure | **7 bar** |
| **INSTALLATION** | |
| Machine weight | **950 kg** |
| Machine size (L × W × H) | **1,840 × 1,360 × 1,920 mm** |

## Key features

- Intermittent-motion VFFS with settable sealing time and seal force
- Product-in-seal detection, OEE data and audit data
- Touch colour HMI storing up to 500 recipes
- Machines can be linked through MIS/SCADA for remote monitoring
- Low-pressure detection; air cut off when machine is idle

- Bag width 60-250 mm, length up to 350 mm; up to 120 bags per minute

## Formats and options

| | |
|---|---|
| **Bag styles** | pillow bag, gusseted bag, pillow bag with euro hole |
| **Films** | laminate (seal force adjustable for different laminate structures) |
| **Typical products** | extruded snacks, namkeen, pellets, raw pasta, tea, sugar, lentils, whole spices, maize, cotton, paddy and corn seeds |
| **Options** | separate valve and regulator for intermittent and continuous nitrogen purging |
| **Pairs with** | Dosing systems, metal detectors and batch coding machines (leaflet names easy integration) |