DATASHEET · FORM-FILL-SEAL MACHINES

Pace Packaging Machines P350 Ecoplus datasheet

Form-fill-seal machine

AT A GLANCE **Speed 100 packs/min · Bag width 125–350 mm · Max film reel diameter 450 mm**

Maker: Pace Packaging Machines · Verified: 2026-10-01

Intermittent-motion VFFS machine in the Ecoplus series for bags 125-350 mm wide. Pace lists extruded snacks, namkeen, pellets, raw pasta, tea, sugar, lentils, whole spices and seeds as suitable products.

Specifications

SPEC	VALUE
PERFORMANCE	
Speed	**100 packs/min**
FORMAT	
Bag width	**125–350 mm**
Max film reel diameter	**450 mm**
Film reel core diameter	**76 mm**
CONFIGURATION	
Sealing motion	**Intermittent**
UTILITIES	
Power	**6 kW**
Air pressure	**7 bar**
INSTALLATION	
Machine weight	**1075 kg**
Machine size (L × W × H)	**2,050 × 1,550 × 2,150 mm**

Key features

- Intermittent-motion VFFS with settable sealing time and seal force
- Product-in-seal detection, OEE data and audit data
- Touch colour HMI storing up to 500 recipes
- Machines can be linked through MIS/SCADA for remote monitoring
- Low-pressure detection; air cut off when machine is idle

- Bag width 125-350 mm, length up to 575 mm; up to 100 bags per minute

Formats and options

Bag styles	pillow bag, gusseted bag, pillow bag with euro hole
Films	laminate (seal force adjustable for different laminate structures)
Typical products	extruded snacks, namkeen, pellets, raw pasta, tea, sugar, lentils, whole spices, maize, cotton, paddy and corn seeds
Options	separate valve and regulator for intermittent and continuous nitrogen purging