

Pakona Engineers PK-70 Large datasheet

Form-fill-seal machine

AT A GLANCE Speed 70 packs/min · Bag width 70–350 mm · Bag length 100–500 mm

Maker: Pakona Engineers (I) Pvt. Ltd. · Verified: 2026-10-01

Larger-format version of the PK-70 VFFS machine for pillow, gusseted and block-bottom bags up to 350 mm wide. It handles filling volumes from 1 cc to 5000 cc.

Specifications

SPEC	VALUE
PERFORMANCE	
Speed	70 packs/min
FORMAT	
Bag width	70–350 mm
Bag length	100–500 mm
UTILITIES	
Power	6.5 kW
Power supply	3-phase + N, 415 V, 50 Hz
Air pressure	6 bar
INSTALLATION	
Machine size (L × W × H)	2,000 × 1,500 × 2,000 mm

All figures: Pakona Engineers, PK-70 Large / PK-70 X-Large VFFS machine¹

Small numbers point to the sources listed below. Values are copied as printed, then converted to the unit shown.

Key features

- Up to 70 pouches per minute (dry run)
- Bag width 70–350 mm, length 100–500 mm
- Filling volume 1–5000 cc
- 6.5 kW connected load; 8.4 NL per cycle air at 6 bar
- Mild steel painted body; product contact parts in AISI-316

Formats and options

Bag styles	pillow, side gusset, block bottom
Films	co-extruded LDPE, heat-sealable laminates
Pairs with	Auger filler, volumetric cup filler or multihead weighing scale

Details from sources^{1,2}

Sources

¹ Pakona Engineers (I) Pvt. Ltd., PK-70 Large / PK-70 X-Large VFFS machine, retrieved 2026-10-01

² PAKONA ENGINEERS, YouTube: Vertical Form Fill Seal Machines – PK-70 L Machines Pakona Engineers, retrieved 2026-10-01