

Pakona Engineers PK-70 datasheet

Form-fill-seal machine

AT A GLANCE Speed 120 packs/min · Bag width 70–230 mm · Bag length 100–390 mm

Maker: Pakona Engineers (I) Pvt. Ltd. · Verified: 2026-10-01

VFFS machine with servo film pulling and servo cross seal for pillow, gusseted and block-bottom bags in co-extruded LDPE or heat-sealable laminates. Pakona offers it with auger, volumetric cup or multihead weigher fillers.

Specifications

SPEC	VALUE
PERFORMANCE	
Speed	120 packs/min
FORMAT	
Bag width	70–230 mm
Bag length	100–390 mm
UTILITIES	
Power	6.5 kW
Power supply	3-phase + N, 415 V, 50 Hz
Air pressure	6 bar
INSTALLATION	
Machine size (L × W × H)	1,200 × 2,000 × 1,600 mm

All figures: Pakona Engineers, PK-70 / PK-70 Twin VFFS machine¹

Small numbers point to the sources listed below. Values are copied as printed, then converted to the unit shown.

Key features

- 5.7-inch colour touch screen and independent electrical panel
- Servo-driven film pulling
- Up to 120 pouches per minute (dry run)
- Filling capacity 50–1000 cc; pillow bag width 70–230 mm
- Lubrication-free design with safety interlocked guards
- Mild steel painted frame; product contact parts in AISI-316

Formats and options

Bag styles	pillow, side gusset, block bottom
Films	co-extruded LDPE, heat-sealable laminates
Options	servo-driven cross seal, M.A.P. support, pneumatically expandable reel shafts, pre-unwind system with manual splice table, vacuum film advance
Pairs with	Auger filler, volumetric cup filler or multihead weighing scale

Details from sources ^{1,2}

Sources

¹ Pakona Engineers (I) Pvt. Ltd., PK-70 / PK-70 Twin VFFS machine, retrieved 2026-10-01

² PAKONA ENGINEERS, YouTube: Vertical Form Fill Seal Machines – PK- 70 Machines, retrieved 2026-10-01